



Delivering excellence

Premium quality, highest purity products

Together we shine
www.dubal.ae

dubal
Dubai Aluminium



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A world-class, global player

Established in 1979, by formal decree of H H the late Sheikh Rashid bin Saeed Al Maktoum, Dubai Aluminium Company Limited ("DUBAL") owns and operates the world's largest modern aluminium smelter with a captive power station. Located in Jebel Ali, the complex comprises a one million metric tonne per annum primary aluminium smelter, a 2,350 megawatt power station (at 30°C), a large carbon plant, the world's largest single-site aluminium casting operations, a 30 million gallon per day water desalination plant, laboratories and research facilities, port and storage facilities, maintenance areas and associated administration buildings.

More than 4,100 people are employed at DUBAL's Jebel Ali smelter complex, unified by a corporate quest for continuous innovation and a commitment to superior quality using every means possible. This is complemented by a determination to protect people and the environment. A strategic focus on excellence-based partnerships, enhanced by ongoing innovation, versatility and professional service delivery, has provided the foundation for enduring, loyal relationships with customers across the world.

Renowned as the world's top producer of both automotive foundry and high purity ingot; as well as one of the world's leaders in the production of extrusion billet,

DUBAL manufactures high quality finished aluminium products in three main forms: foundry alloy for automotive applications; extrusion billet for construction, industrial and transportation purposes; billets for forging processes in automotive industries; and high purity aluminium for the electronics and aerospace industries.

DUBAL also holds a 50 per cent share in Emirates Aluminium Company Limited ("EMAL"), the green-field smelter development at Al Taweelah, Abu Dhabi. The company's vision is to become one of the top five primary aluminium producers in the world by 2015, with a total production capacity of 2.5 million metric tonnes per year.

Our core values

Providing

DUBAL's extensive smelting operations at Jebel Ali provide excellent career opportunities for UAE residents. As the Emirate's industrial flagship, the company provides a major stimulus to the local economy. By employing skilled professionals, craftsmen, operators and administrative staff, DUBAL contributes to the nation's economic stability and facilitates the continued growth and development of the country. Our quality aluminium products add value to a wide range of global sectors, including automotive foundry activities,

high-tech electronic operations and the construction sector. As such, our products and activities help improve living standards and quality of life for people all over the world.

Protecting

At DUBAL, we pursue our operations ever mindful of the need to protect the environment as well as the health and safety of our employees and the community. We respect the need to preserve precious natural resources, especially air and water.

In decision-making, DUBAL puts the safety and security of people and the land at the forefront. The company endeavours to act responsibly and admirably to protect the environment by providing a safe, secure work environment, minimising harmful emissions and adopting a 'reduce, reuse, recycle' mentality in all activities.

Advancing

DUBAL is committed to utilising in-house technology to perfect its processes to produce the world's best quality aluminium products. Extensive laboratory research and experimentation enable us continuously to identify new mechanisms, and ways of doing things, that give DUBAL a competitive edge that rivals the best in the industry. Additionally, DUBAL is committed to doubling the volume of metal marketed by the company, by 2011 (compared to 2005).



Committed to service excellence

DUBAL seeks to build mutually beneficial long-term relationships with customers. This is achieved by the consistent and reliable delivery of the highest quality products, coupled with customer-oriented services, which include:

- Access to technical support that is geared towards assessing a customer's individual requirements, and developing tailor-made service solutions.
- Customised products.
- Client consultations.
- Technical experts who assess processes and offer recommendations for operational improvements.
- Specialist technical guidance on casting and plant start-ups provided by experienced metallurgist experts who travel to individual markets to deliver technical seminars.
- A Customer Relationship Management ("CRM") system that enables customers to track the status of their orders online - from production through to distribution.
- Products being handled and shipped according to customer's needs.
- Tracking of aluminium prices, and downloading market reports and documents.
- A drive to provide transparency and improve internal efficiencies.
- Support from a designated Sales Manager.
- Response to customer complaints within 24 hours.



Our products

High Purity Products

High purity ingot, cast as sow and standard ingots, makes up about 6% of DUBAL's total production output.

Superior processing and performance standards ensure that purity levels of up to 99.98% are maintained and that customers' exacting

expectations are constantly met. Utilized in electronic and aerospace applications, where top quality high purity aluminium is critical to the successful manufacture of precision instruments, DUBAL's high purity aluminium products are used in the manufacture of compact discs,

computer hard drive memory disks, capacitors and other electronic components. It is also used in the manufacture of high reflectance, high performance alloys and cathodic protection.

Availability and specifications

Purities:

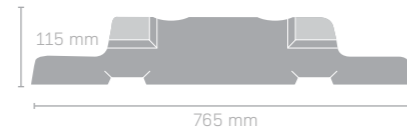
Ranging from 99.84% to 99.98% aluminium content.

Specification can be customised to AA registered P0507A, P0303A, P0404A, P0304A, P0202A, P0101A.

Shapes/Forms:

Standard Ingots

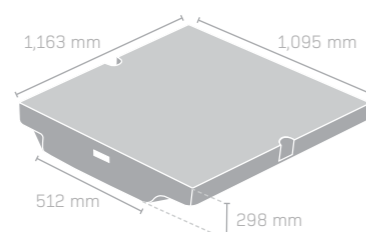
Weight: 20 kg
Dimensions: 765 mm x 154 mm x 115 mm
(length x width x height)



Low Profile Sow Ingots

Weight: 680 kg
Dimensions: 1,095 mm x 1,163 mm x 298 mm
(length x width x height)

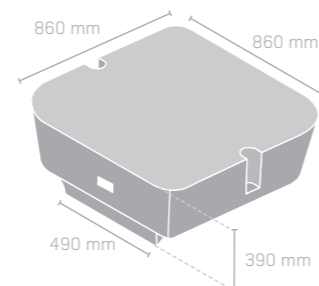
Low Profile Sow Ingots 680 kg



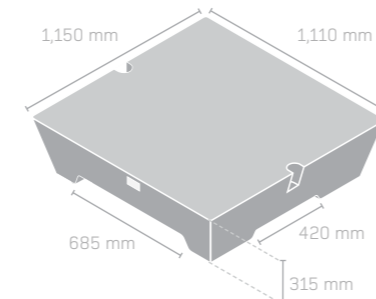
High Profile Sow Ingots

Weight: 500 kg
Dimensions: 860 mm x 860 mm x 390 mm
(length x width x height)

High Profile Sow Ingots 500 kg



Standard Profile Sow Ingots 680 kg



Packaging:

20 kg ingots are packed in bundles for convenient fork-lift handling.

ISO/TS 16949:2002, ISO9001:2008, ISO14001:2004, OHSAS 18001:2007 certified.





Re-melt Foundry Products

DUBAL is one of the largest and leading suppliers of foundry alloys to automotive manufacturers, where they are used in the manufacture of wheel rims, sub-frames, and suspension parts, cross members and engine cradles among various other applications.

Consistency of product quality and high metal purity ensure the continuous demand for and success of DUBAL's foundry products, which make up 34% of the company's total production output.

Availability and specifications

Alloys:

A 356.2, AISI7Mg, AISI9Mg, AISI10Mg, AISI11Mg, Silafont 36 (available in both Sr modified and unmodified)

Shapes/Forms:

Standard Ingots

Weight: 20 kg
Dimensions: 765 mm x 154 mm x 115 mm
(length x width x height)

HDC Small Ingots

Weight: 7 kg
Dimensions: 648 mm x 54 mm x 75 mm
(length x width x height)

Weight: 8 kg
Dimensions: 756 mm x 54 mm x 75 mm
(length x width x height)

HDC Tee Ingots

Weight: 885 kg
Dimensions: 1,500 mm x 880 mm x 290 mm
(length x width x height)

Weight: 500 kg
Dimensions: 850 mm x 880 mm x 290 mm
(length x width x height)

Properzi Ingots

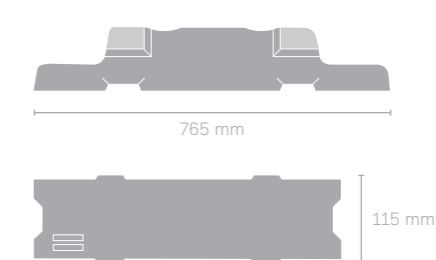
Weight: 10 kg
Dimensions: 730 mm x 105 mm x 53 mm
(length x width x height)

Packaging:

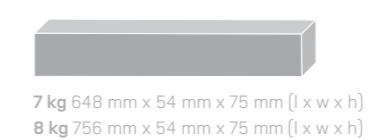
Packed in bundles for convenient fork-lift handling.

ISO/TS 16949:2002, ISO9001:2008, ISO14001:2004, OHSAS 18001:2007 certified.

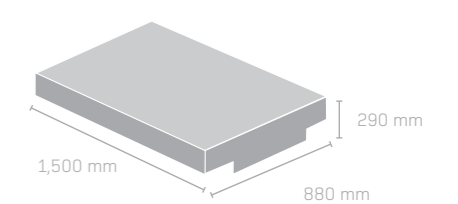
Standard Ingots 20 kg



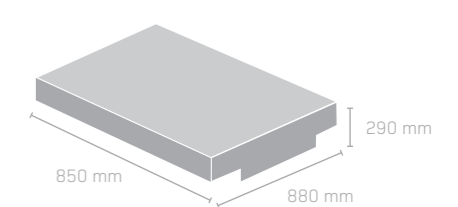
HDC Small Ingots



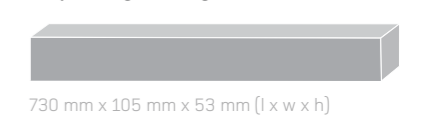
HDC Tee Ingots 885 kg



HDC Tee Ingots 500 kg



Properzi Ingots 10 kg



Billets for Forging and Extrusion

Extrusion billets make up 60% of DUBAL's total production. Produced using Airslip technology, all billets are homogenized and 100% ultrasound-inspected before delivery. Inherently superior in quality and intrinsic purity, a large proportion of the annual production is cast in high extrudability 6063 alloy. DUBAL's products are supplied for

construction (windows and door frames), transportation, engineering, consumer durables, automotive, forging, as well as many other applications. Several famous landmarks incorporate DUBAL's aluminium products, such as Malaysia's Petronas Towers, Dubai's Burj Al Arab and Grand Hyatt Hotels.

Availability and specifications

Alloys:

Produced in common AA alloy series 1000, 3000 and 6000 to customer specifications.

Diameters:

152 mm, 155 mm, 178 mm, 203 mm, 216 mm, 228 mm, 254 mm, 279 mm, 305 mm, 355 mm, 381 mm and 406 mm

Diameter tolerance:

± 1 mm

Billet cut lengths:

405 mm to 7,500 mm

Forms:

Cut length tolerances

405 mm to 2,000 mm: ± 3 mm
2,001 mm to 7,500 mm: ± 10 mm

Bow tolerance

2 mm per meter length of a log
12 mm for overall length of a log

Squareness of cut

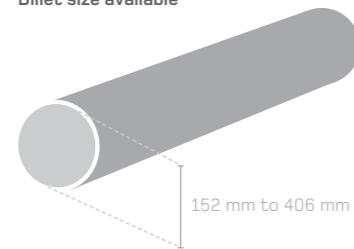
1 mm per 100 mm of the diameter; or
0.50 maximum deviation

Packaging:

Packed in steel-strapped bundles on wooden runners for convenient fork-lift handling.

ISO/TS 16949:2002, ISO9001:2008,
ISO14001:2004, OHSAS 18001:2007 certified.

Billet size available





Our quality

DUBAL adheres to the highest quality standards in all aspects of the company's operations. Our international quality standard certifications include:

- Certification of our entire smelter operation, desalination plant, power plant and engineering to the ISO 9001 Quality Management Systems standard.
- Certification to the ISO 14001 Environmental Management Systems standard
- Certification of our casting operations to the stringent ISO/TS 16949 certification.
- Certification of our entire smelter operation to the OHSAS 18001 Occupational Health and Safety Management Systems standard.
- DUBAL's metal is recognised by the LME and benchmarked for high-grade quality of 99.7% aluminium.

DUBAL also holds ISO/IEC 27001 Information Security Management System and ISO/IEC 20000 Information Services Management standards; and has twice won the Dubai Quality Award in the Production and Manufacturing sector (1996 and 2000).



Our technology

DUBAL's award-winning and innovative thinking is complemented by a determined drive to maximise efficiencies and embrace new technologies.

Over the last 18 years, DUBAL has continuously striven to improve its operating pots and develop new pot designs, resulting in new generation cells that work at substantially higher amperages than their predecessors. This has allowed DUBAL to increase productivity, improve its energy efficiency and reduce its environmental impact.

These efforts have culminated most recently in DUBAL's proven, in-house developed DX Technology – a UAE flagship technology. A 40-cell potline at DUBAL's Jebel Ali smelter complex was commissioned in 2008 and is currently operating at 370 kA.

The EMAL smelter complex at Al Taweelah, Abu Dhabi will ultimately produce 1.5 million metric tonnes per annum of molten aluminium using DX Technology. Commissioning of the first 756,000 metric tonnes per annum phase of EMAL began in December 2009 and full operation was achieved by the end of 2010.

DUBAL's determination to improve efficiencies well above industry standards allows for significant year-on-year increases in production capacity within our own production facilities. This trend is set to continue well into the future with the development of further enhanced DX Technology cells.

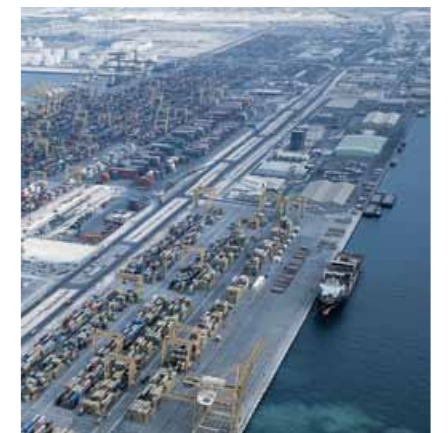
A global supply network

DUBAL successfully fulfils term-supply contracts for value-added primary aluminium to an estimated 310 customers in more than 40 countries around the world. Our key markets are the Far East, the ASEAN region, the Middle East, Europe, the Mediterranean region and North America.

An estimated 92% of DUBAL's annual production is exported. Our marketing strategy is to sell directly to end-users wherever possible. Nevertheless, an extensive network of dedicated representatives has been established across the globe, ensuring that DUBAL is well placed to meet the demand for high quality aluminium from international clients (listed under "Our network of regional representatives").

Door-to-door delivery of products according to customer requirements is facilitated through a network of forwarders.

● Countries where our customers are located



Strategically advantaged

DUBAL began operating in 1979 and is now one of the major players in the global aluminium industry, with ambitious plans for further growth in the future. Our success has been mirrored by, and indeed contributed significantly towards, the rise in prominence of Dubai and the UAE, the Arabian Gulf state where our company is located.

DUBAL enjoys many advantages from its base in Dubai. These include being strategically placed at the crossroads of East and West, having an excellent transport infrastructure including immediate access to the world's seventh largest seaport, and benefiting from prompt document processing and clearance. These strategic

advantages have enabled DUBAL to develop a strong international presence and ensure the efficient delivery of our high quality products to global markets.

● Countries where DUBAL has discharge ports



Discharge ports

| | | | | | | | | | | | | |
|---|---|--|---|---|--|---|---|--|--|---|--|---|
| <p>DUBAL uses a broad network of discharge ports across the world, complemented by road delivery to specific destinations (as indicated).</p> | <p>Algeria Algiers Bejaia</p> | <p>Egypt Al Sokhna Al Sokhna, 6th Oct Al Sokhna, Sosdi Alexandria</p> | <p>Hong Kong Hong Kong</p> | <p>Iran Bandar Abbas</p> | <p>Jordan Amman - Road</p> | <p>Netherlands Rotterdam</p> | <p>Portugal Leixoes</p> | <p>South Africa Durban</p> | <p>Syria Aleppo - Road Damascus - Road Homs - Road Lattakia</p> | <p>Tunisia Tunis</p> | <p>UAE Abu Dhabi - Road Ajman - Road Dubai - Road Sharjah - Road Umm Al Quwain - Road Jebel Ali Ras Al Khaimah - Road</p> | |
| | <p>China Huangpu Ningbo Sanshui Shanghai Taizhou Tianjin - Xingang Xiamen - Amoi Yantian</p> | <p>France Fos</p> | <p>India ICD Dighi Pune Madras - Chennai Nhava Sheva Vizag - Vishakapattanam</p> | <p>Ireland Belfast</p> | <p>Lebanon Beirut Beirut - Road Tanayl Bekaa</p> | <p>Lebanon Beirut Beirut - Road Tanayl Bekaa</p> | <p>Oman Musqat - Road Sohar - Road</p> | <p>Russian Federation Evyap</p> | <p>South Korea Busan Kwangyang</p> | <p>Taiwan Kaoshiung Keelung Taichung Taoyuan</p> | <p>Turkey Izmir</p> | <p>USA El Paso Houston Kansas City Long Beach Newark Norfolk Oakland Savannah Tacoma</p> |
| | <p>Cyprus Limassol</p> | <p>Germany Hamburg</p> | <p>Indonesia Belawan Jakarta - Tanjung Priok Surabaya - Tanjung Perak</p> | <p>Italy Livorno - Leghorn Trieste</p> | <p>Japan Hakata Nagoya Osaka Ube Yokohama</p> | <p>Malaysia Kuching, Malaysia Pasir Gudang Port Kelang Port Penang</p> | <p>Pakistan Karachi</p> | <p>Saudi Arabia Dammam Jeddah Riyadh - Road</p> | <p>Spain Barcelona</p> | <p>Sri Lanka Colombo</p> | <p>Thailand Bangkok Leam Chabang Leam Chabang CY/CY</p> | <p>Vietnam Ho Chi Min</p> |
| | | | | | | | <p>Philippines Manila - North Harbour Manila - South Harbour</p> | <p>Singapore Singapore</p> | | | | |

Investing in the future

Core business investments

Ranked in 2008 as the largest single-site smelter in the western world (third overall) and the seventh-largest producer of primary aluminium in the world as a whole, DUBAL has a vision of becoming the world's fifth-largest producer of primary aluminium by 2015. Accordingly, the company in February 2006 entered into a Joint Protocol with Mubadala Development Company, with the resulting entity intended to become one of the largest primary producers of aluminium in the world by leveraging the synergy of DUBAL's aluminium technology and expertise and Abu Dhabi's energy and industrial development plans.

Significant progress has already been made. DUBAL signed a Joint Venture agreement with Mubadala in February 2007, for the establishment of EMAL and the associated development of the EMAL smelter complex in Abu Dhabi.

Designed to be the largest aluminium smelter in the world, EMAL will be built in two phases. Phase 1 construction is well advanced, with the first cell having been energized in December 2009 (four months ahead of schedule). EMAL incorporates advanced DUBAL DX Technology as well as benefiting from other operational synergies with DUBAL; and will be one of the most competitive low-cost smelters in the industry.

In addition to EMAL, the company has been reviewing, together with partners, two other aluminium projects in the MENA region which, after feasibility studies are completed, will also benefit from DUBAL technology, project execution and operational expertise.

Upstream investments

Good progress has also been made to secure DUBAL's requirements of critical raw materials. With regards to alumina feedstock, the company is in partnerships to develop four strategic upstream bauxite/alumina projects:

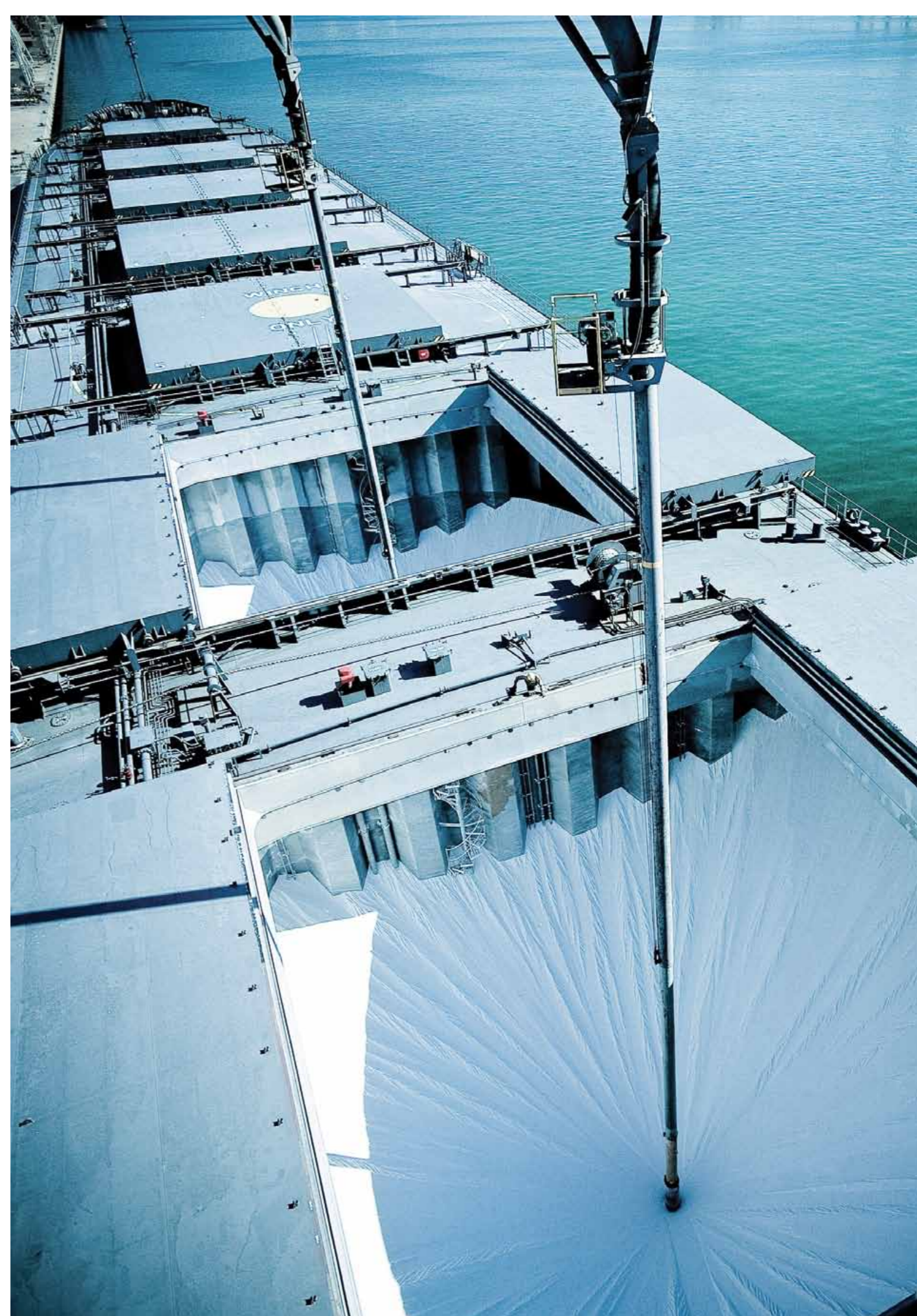
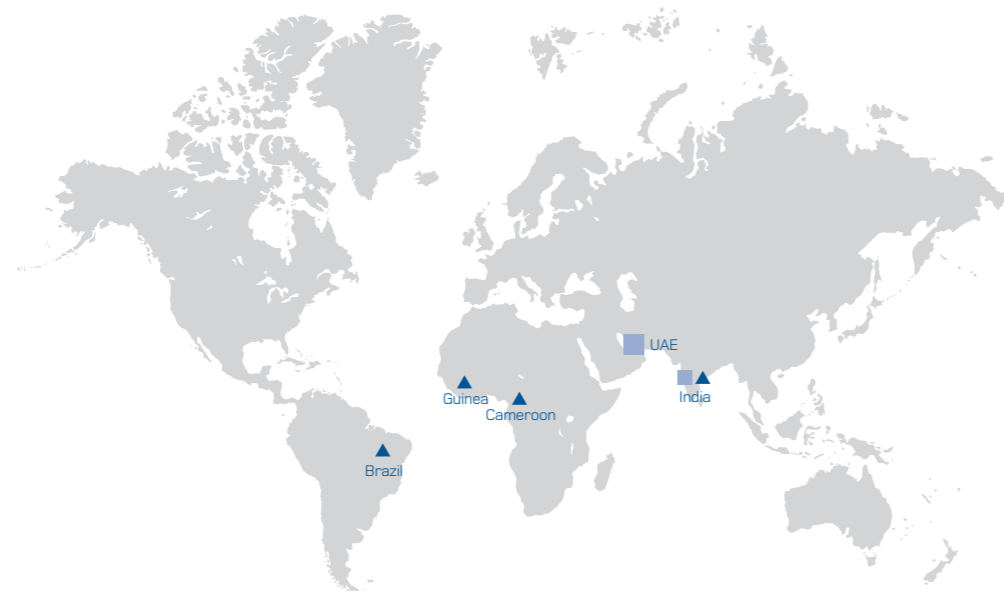
- In March 2005, DUBAL entered into an understanding with Larsen & Toubro to set-up Raykal, a joint venture bauxite mining-alumina refinery project in Orissa, India. The development also includes an aluminium smelter.

- A Joint Venture agreement was signed in May 2007, regarding DUBAL's participation in the Guinea Alumina Project, a bauxite mining-alumina refinery project in Republic of Guinea. The other partners are BHP Billiton, Mubadala and Global Alumina.

- DUBAL entered into a joint venture with Hindalco of India and Hydromine of USA in November 2008, to form Cameroon Alumina Limited as a vehicle to exploit an estimated 500 million metric tonne bauxite reserve in Cameroon.

- In April 2009, DUBAL purchased a stake in a joint venture alumina refinery project in Brazil, known as the CAP project, along with VALE of Brazil and Norsk Hydro of Norway.

■ Smelter projects ▲ Upstream projects





Our network of regional representatives

To facilitate the sale of our products to end-user customers in key markets, DUBAL works with trusted partners across the globe.

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